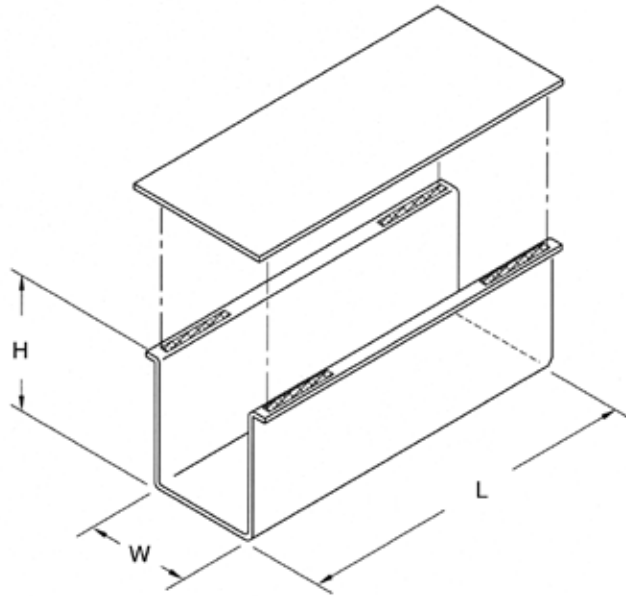


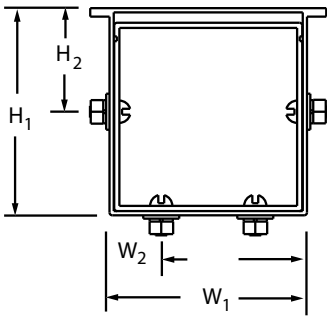
CHANNEL SPLICE WITH COVER

Modified:09/14/2020

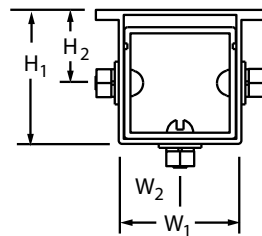


	part number	size	H	W	L
Ordering table	00250500xx	2x2	2.4	2.2	5.8
	00250501xx	2x2	2.4	2.2	3.4
	00250600xx	4x4	4.4	4.2	5.8

CHANNEL SPLICE ASSEMBLY INSTRUCTIONS



4x4 Channel Splice



2x2 Channel Splice

Channel splice assembly information

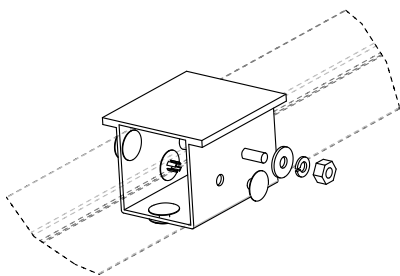
system	H1	H2	W1	W2	W3
2X2	2.3	1	2.2	1.1	--
4X4	4.3	2	4.2	1.1	2

Typical hardware used on channel splice

item	description	2X2	4X4
1	1/4-20 X 5/8 RHMS	6	8
2	1/4 Helical Spring Flat Washer	6	8
3	1/4 Helical Spring Lock Washer	6	8
4 or	1/4-20 HHN	6	8
5	plastic rivet	6	8

**Note:**

- Use channel splice to join the pieces of channel (solid or slotted).
- Separately order hardware kit as needed:
  - A. Ordering number 0025710000 provides plastic rivet.
  - B. Ordering number 0025750010 provides 1/4-20 hardware



**Installation instructions:**

- Position the end of one channel half way into the channel splice and drill 9/32" Hole (one per side for 2x2 or 4x4, two per side for 4x8) through both components.
- Use 1/4-20 hardware (0025750010) or plastic rivets (0025710000) to fasten channel and splice sides. Butt the second channel to the first and fasten in a similar manner. Do not leave a gap between channels.
- Drill the bottom and fasten in a similar manner. Use two holes for 2x2, four holes for 4X4 and six holes for 4x8.